

ASSEMBLY INSTRUCTIONS

CASTOR SET FOR STEEL PLATE

- ❶ **Scope of delivery:** 2 x swivel/lockable castors, 2 x fixed castors, 8 x countersunk screw 5 x 20 mm, 8 x washer, 8 x M5 lock nut, 1 x 8 mm open-ended wrench, 1 x 3 mm Allen key
- ❷ Turn the steel plate over and position the fixed and the swivel castors as shown.
- ❸ Insert a countersunk screw through the opening provided from below,
- ❹ fit a washer and
- ❺ attach a lock nut to the screw. Caution: only tighten slightly.
- ❻ Now insert the second countersunk screw through the opening,
- ❼ fit a washer and attach a lock nut to the screw.
- ❽ Now tighten the two screws with the 3 mm Allen key provided.
You will need the 8 mm open-ended wrench to apply an opposing force.

Proceed in the same way for all four castors.

ASSEMBLY STEPS

