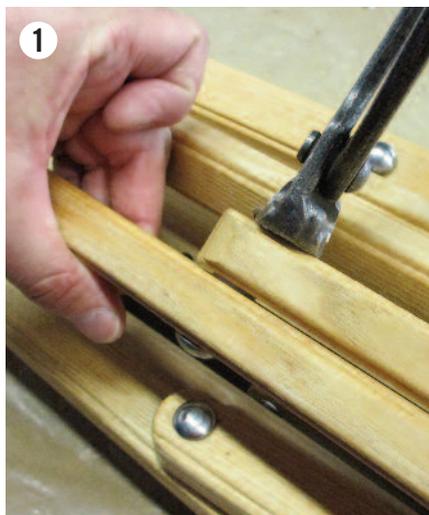


ASSEMBLY INSTRUCTIONS

REPLACING AN UMBRELLA STRUT



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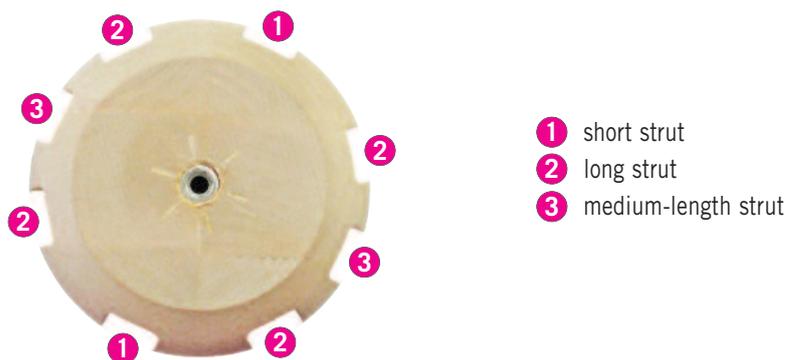
Remove the umbrella covering before you start work. To do this, unscrew the wooden cap and release the screws on the ends of the struts. Tip: mark one strut and its corresponding position on the covering as a starting point, (this means you can reuse the bore holes in the struts and do not need to drill new ones). Use pliers to cut off the 'old' wire on the upper umbrella hub and remove it.

- 1 Use pincers to open the connecting element between tensioning and support strut on the defective strut.
- 2 Replace the broken strut and connect it to the support strut. To do this, feed the bolt pin through the support strut, fit the lock washer, feed the bolt through the tensioning strut and press the new cap onto the bolt pin until it snaps into place.
- 3 Thread all struts onto the new wire. (Observe the correct order, see Point 4.)
- 4 The order of the struts in the umbrella hub is as follows:

Round umbrella: No special order here, as all struts are the same length.

Square umbrella: Long and short struts alternating. Caution: on umbrellas with a tilt mechanism, the short strut must be positioned exactly above the bolt of the tilt mechanism, as otherwise, the umbrella will tilt in the wrong direction.

Rectangular umbrella: It is essential to position the struts in the right order here, as the spacing between the notches is irregular! See detail drawing.



- 5 Using pliers, twist the new wire together, snip off the protruding ends and bend them over, ideally using a hammer.

Refit the umbrella covering...